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Products/Techniques, Inc.

Primers

The Finishing Touch since 1947

**Product: PTI-YNCHROM & PTI-GNCHROM AND AEROSOLS. TT-P-1757B
TY. I CL. N NON CHROMATE (ZINC OXIDE/PHOSPHATE) YELLOW AND GREEN
PRIMER**

Other products used with PTI-Y/GNCHROM Reducer PTI-1003TYIII & PTI-1022X66

Typical Uses

PTI-Y/GNCHROM is primarily intended for spray application on surfaces coated with MIL-C-8514 or MIL-P-15328 wash primers. They do, although, exhibit excellent adhesion properties without the wash primers.

Physical Properties

PTI-Y/GNCHROM does **NOT** contain any zinc chromate pigments. But because of the solvents present in the primer, use with adequate ventilation and wear protective breathing equipment during application.

Application

Cleaning

All parts must be cleaned film free using an appropriate cleaning method.

Mixing

Before mixing, material must be put on a mechanical shaker to fully disperse contents. Mix 8 parts primer with 1 part reducer using **PTI-1003TYIII or PTI-1022X66** reducer. More may be added if necessary.

Method of Application

PTI-Y/GNCHROM may be applied by dipping, rolling or spraying. Apply on thin wet coat. A topcoat may be applied after 20 minutes. Optimum adhesion occurs if topcoat is applied within 8 hours.

Curing

A normal coat dries dust free, in 5 minutes and dries hard in 15 minutes.

NOTE: The foregoing is accurate to the best of our knowledge. However, conditions of use, storage and handling do affect the performance of the coating. Since these factors are beyond our control we do not guarantee individual results. For satisfactory results, PTI reducers must be used as recommended.